

Ferritic Piping Solutions

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Seamless Pipes
ASME SA 53 Grade B

CARBON
STEEL

Welded and seamless black and hot-dipped/zinc-coated steel pipes

Material Description

ASME SA 53 Grade B Carbon Steel Seamless Pipes are Medium Carbon Steel Pipes with 0.3 % carbon content with combination of 1.2 % manganese. ASME SA 53 Grade B Carbon Steel Seamless Pipes are most commonly used for general purpose applications worldwide. ASME SA 53 Grade B Pipes are ductile and strong Pipes with long wearing properties. These Pipes are manufactured as per ASME Specification and commercially referred as carbon steel Pipes.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
0.3	-	1.2	0.05	0.045	0.15	0.4	0.4	0.4	V 0.08

Mechanical Properties

Yield Stress (0.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
240	35	415	-	60	-

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
 Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
 Schedule: 10 - XXS / Thk 1mm-150mm
 Single random Lengths: 4-7 meters
 Double random Lengths: 7-13 meters
 Chamfering can be done at fixed lengths.
 Pipes are externally varnished with black paint or Bare.
 Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per ASME SA 53 Grade B are certified with En 10204 Type 3.1/3.2. IBR,NACE,HIC,IGC,IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

A 90/A 90M, A 370, A 530/A 530M, A 700, A 751, A 865, B6, E 29, E 213, E 309, E 570, ASC X12, B1.20.1, B36.10, MIL-STD-129, MIL-STD-163, Fed. Std. No. 123, Fed. Std. No. 183, API 5L

Related Keywords

Carbon Steel Pipe, Ferritic Steel Pipe, Carbon Steel Seamless Pipe, Asme Sa 53 Grade B Seamless Pipe, Sa 53 Pipe, Seamless Steel Pipe, Ferritic Carbon Steel Pipe, Asme Sa 53 Seamless Pipe

Equivalent Designation

European Standard	DIN Specification DIN 17175 Grade St 35-8
ASME Specification ASME SA 53 Grade B	ASTM Specification ASTM A53 Grade B
British Standard BS 3059 : Part 2 Grade 360	Japanese Standard JIS G 3454 Grade STPG 410

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

#4/217, Deccan Bank Bldg,
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India's Largest Stockist & Dealers of Carbon Steel Pipes & Alloy Steel Pipes

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