

Ferritic Piping Solutions

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Seamless Tubes

ASME SA 213 Grade T122

ALLOY
STEEL

Seamless ferritic alloy steel pipe for high-temperature service

Material Description

ASME SA 213 Grade T122 Alloy Steel Seamless Tubes are Carbon Steel Tubes with subsequent addition of chromium, molybdenum and sometimes vanadium are known as chrome moly Tubes. ASME Specification alloy steel Tubes are used for high temperature service applications. Seamless Alloy Steel Tubes according to ASME SA 213 Grade T122 are reheated and furnished in full annealed, isothermal annealed or normalised quenched and tempered condition. ASME SA 213 Grade T122 Alloy Steel Seamless Tubes have a typical chemistry with additions of 10.00-11.50 Chromium and 0.25-0.60 Molybdenum. Bearing minimum tensile strength of 620 Mpa ASME SA 213 Grade T122 Tubes have a minimum yield strength of 400 Mpa.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
0.07-0.14	0.50 max	0.70 max	0.02	0.01	0.25-0.60	-	10.00-11.50	-	-

Mechanical Properties

Yield Stress (0.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
400	58	620	-	90	20

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
 Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
 Schedule: 10 - XXS / Thk 1mm-150mm
 Single random Lengths: 4-7 meters
 Double random Lengths: 7-13 meters
 Chamfering can be done at fixed lengths.
 Pipes are externally varnished with black paint or Bare.
 Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per ASME SA 213 Grade T122 are certified with En 10204 Type 3.1/3.2. IBR, NACE, HIC, IGC, IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

A 450/A 450M, A 999/A 999M, E213, E309, E381, E527, E570, SNT-TC-1A, SAE J 1086

Related Keywords

Alloy Steel Tubing, Chrome Moly Tubing, Alloy Steel Seamless Tubing, Asme Sa 213 Grade T122 Seamless Tubing, T122 Tubing, Seamless Steel Tubing, Ferritic Alloy Steel Tubing, Asme Sa 213 Seamless Tubing

Equivalent Designation

European Standard EN 11CrWCUmVNbNB	DIN Specification -
ASME Specification ASME SA 213 Grade T122	ASTM Specification ASTM A213 Grade T122
British Standard -	Japanese Standard JIS HCM 12A

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

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India's Largest Stockist & Dealers of Carbon Steel Pipes & Alloy Steel Pipes

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